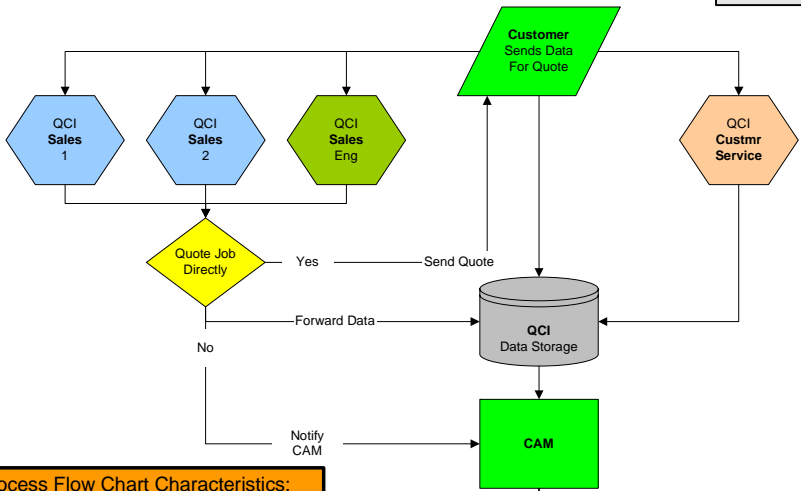
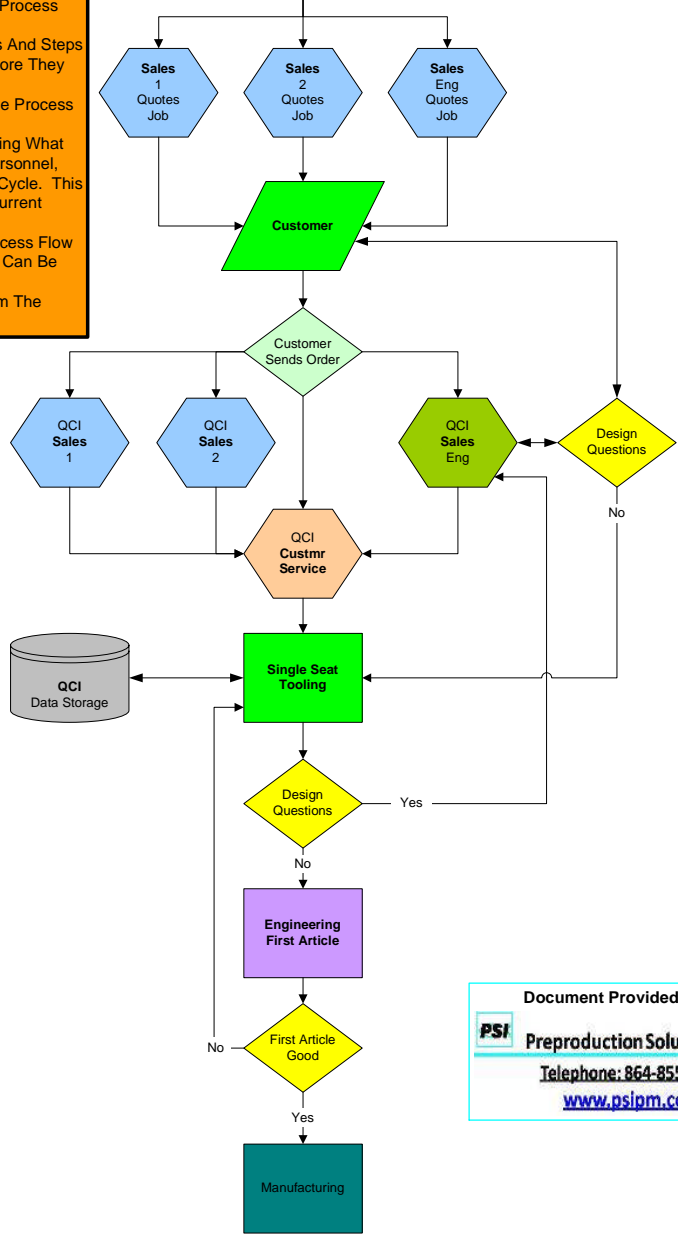


Optimized
New Product Introduction
Process Flow



Optimized Process Flow Chart Characteristics:

- This Chart Is A Revision (s) To The Original Process Flow Chart.
- During The Challenge Session, All Functions And Steps Are Challenged And Must Be Necessary Before They Make It To The Optimized Process Flow.
- The Intent Of This Chart Is To Show How The Process Will Flow After Completion.
- This Chart Provides The Basis For Determining What Tools, Automation, Equipment, Software, Personnel, etc. Will Be Required Through The Process Cycle. This Chart Also Shows What Revisions To The Current Process Will Be Needed.
- This Chart Provides The Foundation For Process Flow Challenges So The Optimized Process Flow Can Be Developed.
- This Chart Must Be Used To Get Buy In From The Stakeholders Before Proceeding.



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